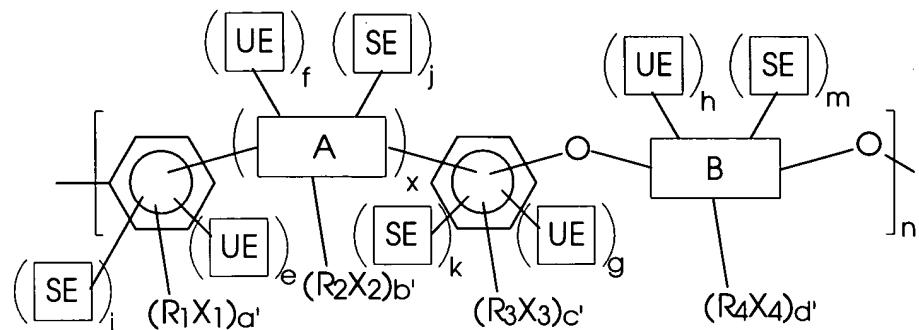
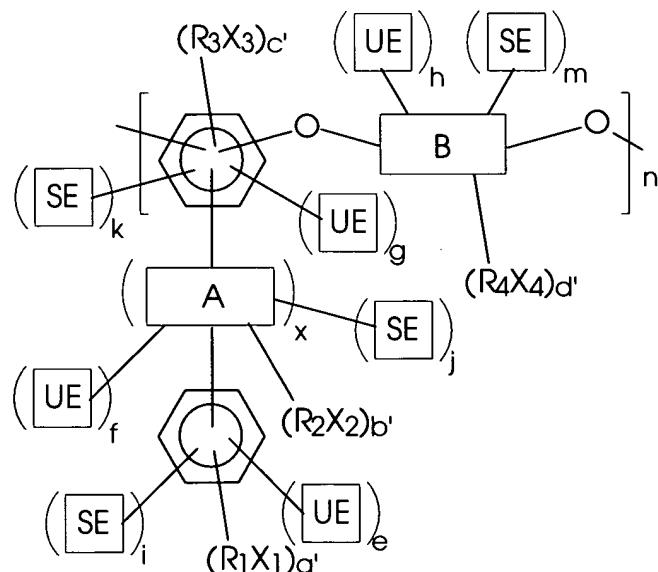


ABSTRACT OF THE DISCLOSURE

Polymers of the formula



or



wherein x is 0 or 1, R₁₋₄ are alkyl, aryl, arylalkyl, or alkylaryl groups, X₁₋₄ are halogens, a', b', c', and d' are 0-4, UE is an unsaturated ester group, e, f, g, and h are 0-4, at least one of e, f, g, and h is ≥ 1 in at least some monomers, SE is a saturated ester group, i, j, k, and m are 0-4, at least

one of i, j, k, and m is ≥ 1 in at least some monomers, $a'+e+i \leq 4$, $b'+f+j \leq 4$, $c'+g+k \leq 4$, $d'+h+m \leq 4$, RX represents the total number of haloalkyl groups in the polymer, the ratio of UE groups to SE groups to RX groups in the polymer is

$$\nu\epsilon:\sigma\epsilon:\rho\chi$$

wherein $\nu\epsilon$ is from about 1 to about 99.99, wherein $\sigma\epsilon$ is from about 0.01 to about 99, wherein $\rho\chi$ is from 0 to about 50, and wherein $\nu\epsilon+\sigma\epsilon+\rho\chi=100$.